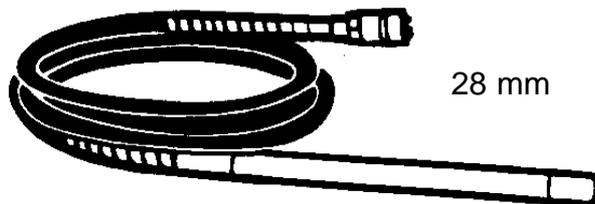




CONCRETE VIBRATOR PENDULUM TYPE

VP28

OPERATING INSTRUCTIONS



WARNING

To reduce the risk of injury, all operators and maintenance personnel must read and understand these instructions before operating, changing accessories, or performing maintenance on Flextool power equipment. All possible situations cannot be covered in these instructions. Care must be exercised by everyone using, maintaining or working near this equipment.

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INTRODUCTION

Thank you for your selection of Flextool equipment. Flextool have specialised in the design and manufacture of quality products since 1951.

We have taken care in the design, manufacture and testing of this product. It is covered by a six month warranty. Should service or spare parts be required, prompt and efficient service is available from our branches.

General Safety Instructions for the Operation of Power Equipment

The goal of Flextool is to produce power equipment that helps the operator work safely and efficiently. The most important safety device for this or any tool is the operator. Care and good judgement are the best protection against injury. All possible hazards cannot be covered here, but we have tried to highlight some of the important items, individuals should look for and obey Caution, Warning and Danger signs placed on equipment, and displayed in the workplace. Operators should read and follow safety instructions packed with each product.

Learn how each machine works. Even if you have previously used similar machines, carefully check out each machine before you use it. Get the "feel" of it and know its capabilities, limitations, potential hazards, how it operates, and how it stops.

APPLICATIONS

Civil: roadways, kerbing, runways, pre cast beams, bridge decks, piers, columns.

Commercial building: strip and raft foundations, stairs, walls, wall panels and columns, floors, driveways, suspended slabs, tilt panels, stack cast panels, slip formed towers, strongrooms, retaining walls.

Residential building: floor stumps, wall cavities, house slabs, wall footings, septic tanks, paving slabs.

Rural: water tanks, fence posts, stock troughs and pens.

Industry: furnace refractory, kiln bricks, compaction of back fill around underground pipes and storage tanks

Decorative and other products: manhole covers, statues and garden ornaments.

Laboratories: concrete test cylinders.

FUNCTIONS AND CONTROLS

This vibrator is designed for the compaction of concrete by immersion of the vibrator head. Compaction improves the

strength and finish of concrete by driving out entrapped air. High frequency vibration allows the efficient compaction of low slump concrete mixes.

The vibrator head is driven by a rotating flexible drive shaft that transmits the drive from a coupling, engaged with a separate portable drive unit.

The vibrator head uses a unique principle to produce vibration. A single self aligning ball bearing supports a rotor at one end. The other end of the rotor is hardened and has five external teeth. The rotor meshes with and is supported by a hardened nose cap with six internal teeth. When driven, the difference in the number of teeth causes the rotor to describe an epicyclic motion and roll around inside the nose cap. Each time the rotor rotates once on its own axis it rolls five times around the axis of the vibrator head. As a result, the low flexible shaft speed of 3,000 r/min produces a high frequency vibration of 15,000 vibration/min. The rotor motion is like a conical pendulum with the greatest vibration produced at the nose of the vibrator head. The geared design of the vibrator head gives a positive drive and ensures that the vibrator head is always self starting.

Vibrator models are available with a range of vibrator head diameters and flexible shaft lengths. For effective vibration select the largest diameter vibrator head that the job will accommodate. The flexible shaft should be selected with the shortest standard length (3, 6 or 9 m) that best suits the most common applications. Non standard flexible shaft lengths are available to order.

The vibrator is fitted with a quick action 60 mm (2.36 in) diameter flexible shaft coupling for operation from a drive unit fitted with a 45 mm (1.75 in) diameter 3-tooth dog drive.

A petrol or diesel drive unit with a minimum of 3.7 kW (5 hp) or an electric drive unit with a minimum rating of 2.2 kW (3 hp) is required.

ACCESSORIES

Nose caps with resilient polyurethane tips are available to prevent damage to form boards and improve off-the-form finish.

Drive units are available with petrol, diesel, air and electric motor drives.

Extension flexshafts (3 & 6 m) extend the length of an existing vibrator flexshaft and are available to enable vibrating within formwork to a depth of 12 m.

HAZARDS AND RISKS

NEVER allow any person to operate equipment without adequate instruction.

ENSURE all operators read, understand and follow the operating instructions.

SERIOUS INJURY may result from improper or careless use of this machine

! MECHANICAL HAZARDS

DO NOT operate the machine unless all protective guards are in place.

DO NOT leave the equipment in operation while it is unattended.

ENSURE that the equipment will remain stable and will not move or fall while in operation.

EXERCISE CARE when handling vibrators. Exposure to vibra-

tion or repetitive work actions may be harmful to hands and arms.

DO NOT hold the vibrator head in your hands while it is running. Hold the vibrator by the flexible shaft to isolate your hands from the vibration.

NEVER stand on the vibrating head while it is operating.

DO NOT place your foot on the vibrator head while it is running unless it is done momentarily and the vibrator head is resting on a resilient support such as a car tyre.

ENSURE that repairs to machinery are carried out by COMPETENT personnel.

! ELECTRICAL HAZARDS

THE RISK OF SERIOUS OR LETHAL INJURY from electrical shock may arise from the combination of electricity and moisture.

! FIRE & EXPLOSION HAZARDS

PETROL is extremely flammable and explosive under certain conditions.

! CHEMICAL HAZARDS

CARBON MONOXIDE exhaust gases from internal combustion motor driven units can cause death in confined spaces.

! NOISE HAZARDS

EXCESSIVE NOISE can lead to temporary or permanent loss of hearing.

WEAR an approved hearing protection device to limit noise exposure. as required by Occupational Health and Safety regulations. Noise levels in excess of 85dB(A) may be produced by engines and vibrators.

PROTECTIVE CLOTHING

ALWAYS wear protective clothing and footwear to prevent the skin coming into contact with wet concrete.

PROTECTIVE FOOTWEAR should be worn to reduce injuries from penetration through the sole, contact with cutting objects, slipping, contact with wet concrete and electrical hazards.

GOGGLES for eye protection may also be necessary.

USE waterproof protection for hands and knees (if kneeling) when concreting. If your clothing becomes wet from concrete contact make sure you change the clothing. Do not walk about waiting for it to dry.

USE GLOVES when handling and inspecting the flexible shaft outer casing. Excessive wear of the rubber cover can expose the wire braided reinforcement, allowing it to project and cause injury.

! ADDITIONAL HAZARDS

Slip/Trip/Fall is a major cause of serious injury or death. Beware of the flexible shaft and water left on the walking or work surface.

Exercise caution and ensure that the perimeter of elevated formwork or platforms is protected.

Exercise care when working in the vicinity of unprotected holes or excavations

ADDITIONAL INFORMATION

Refer to the drive unit operation instructions for additional safety and operation information on the appropriate drive unit. These are supplied free of charge by mail or fax.

OPERATION

Information regarding compaction of concrete using immersion vibrators is available in a FLEXTOL FACT SHEET.

Check that a petrol or diesel engine is running at 3,000 r/min. If it is not, the frequency of the vibrator head will be incorrect. If the speed is low, compaction will not be as quick or as efficient as it should. If the speed is excessive, wear of the motor, flexshaft and vibrator will be greater. Continued operation at higher speed may result in failure of the vibrator and flexshaft components.

Do not engage the drive coupling in a motor that is already running.

For information on correct starting procedures refer to the engine manufacturers operation manual.

Before engaging the flexshaft with a petrol drive unit start the motor using the recoil starter, increase the speed to full throttle and allow it to warm up for a few minutes.

If using an electric motor, switch on and check the motor rotation is in an anti-clockwise direction when viewing its drive dog front on.

Stop the motor.

Turn the bell housing trigger 180 degrees. Insert the flexshaft coupling fully into the housing of the drive unit and release the trigger. Push the coupling into the housing and twist the flexible shaft until the drive dogs are fully engaged and the trigger returns to the horizontal position.

The motor may now be started.

Unlike non-g geared pendulum-type vibrator heads that may fail to vibrate initially when the motor is switched on or started, this vibrating head will commence vibrating immediately.

Do not operate the flexshaft in a coiled condition. Avoid sharp bends in the flexshaft, particularly when it is in use.

Do not use a pendulum-type immersion vibrator head as an external vibrator by applying it to the outside of formwork.

Do not operate the vibrating head out of concrete for extended periods. Do not leave it running while you wait for fresh supplies of concrete to be placed. Vibrator heads are designed to be cooled by the concrete in which they are immersed.

CARE AND PREVENTIVE MAINTENANCE

Vibrators must be handled with care, and be properly maintained in order to avoid unnecessary breakdowns. Check regularly for signs of wear and rectify any faults immediately.

Hire operators should examine and test run the vibrator on return from hiring.

The exterior of the flexshaft and the vibrator head are subject to abrasion and wear. If the vibrator is operated unchecked, concrete will eventually enter the vibrator head or the flexshaft. Naturally, the cost of repairing, a vibrator which has been allowed to deteriorate in this way will be greater.

Regular inspection of the vibrator and the flexible shaft will avoid these problems.

Check the 3-tooth dog on the drive coupling to ensure that it is fully meshed and not worn.

Check the flexible shaft for kinks and external damage by lay-

ing it out straight on a workbench or the floor. Although it still operates a badly kinked flexible shaft may result in a broken inner core.

Check the outer casing rubber cover for damage where it enters the ferrule at the vibrator head. Damage is caused by operators using a crane to retrieve a vibrator trapped in concrete reinforcing bars.

CLEANING AND STORAGE

It is advisable to wash the vibrator head and flexshaft with clean water after use each day and before storing. This will ensure that concrete does not accumulate on the exterior.

SERVICE

Vibrating heads are fitted with left hand screw threads on the nose cap, barrel and flexible shaft casing.

Dismantle the vibrating head and the flexible shaft every 500 working hours. Inspect for wear before re-assembling. Apply a thin coating of grease to the core assembly inserting it into the casing assembly from the drive coupling end.

Unlike non-gearred pendulum-type vibrators that operate "dry", the mating surfaces of the rotor, nose cap and the bearing of this vibrator head are oil lubricated.

The most critical part of the vibrator is the seal which retains lubricating oil in the vibrator head and prevents the ingress of grease from the flexible shaft. The loss of oil from the vibrator head will impair its operation. Replace the seal and all o-rings at each overhaul.

It is recommended that only genuine FLEXTOOL replacement bearings are used. These are specially manufactured to meet the arduous operating conditions.

SPECIFICATIONS

Frequency
15,000 vib/min

Amplitude in Air
0.6 mm

Flexshaft Dia
10 x 28 mm

Weight
3 m Flexshaft 10 Kg
6 m Flexshaft 15 Kg
9 m Flexshaft 20 Kg

WARRANTY

FLEXTOOL products are covered by warranty for a period of six (6) months from the date of purchase against defects in material or workmanship provided that:

- the product concerned has been operated and maintained in accordance with the operating instructions.
- has not been damaged by accident, misuse or abuse.
- has not been tampered with or repaired by any unauthorised person.

The owner is responsible for the cost of transportation to and from the authorised repairer and the unit is at the owners risk while in transit to and from the repairer.

SPARE PARTS AND SERVICE

Flextool (Aust.) Pty. Ltd. ABN 53 116 784 626

Melbourne Head Office
400 Victoria Street
Brunswick Vic. 3056
Australia
Tel: (03) 9356 8300
Fax: (03) 9356 8301

Sydney
Unit 1, 52 Heathcote Road
Moorebank N.S.W. 2179
Tel: (02) 9601 1422
Fax: (02) 9824 3077

Brisbane
14 Manton street
Morningside QLD 4170
Tel: (07) 3902 2350
Fax: (07) 3399 4822

Adelaide
68 Daws Road
Edwardstown S.A. 5039
Tel: (08) 8374 4300
Fax: (08) 8374 4194

Perth
Unit 3, 47 Tate Street
Bentley W.A. 6102
Tel: (08) 9451 2077
Fax: (08) 9350 5011

Free Call
Outside the above metropolitan areas.
Tel: 1800 801 108

Internet www.flextool.com.au
sales@flextool.com.au

TROUBLESHOOTING

Symptom	Possible causes and correction
Vibrator does not vibrate.	<p>Flexible shaft is rotating</p> <ul style="list-style-type: none"> • Check electric motor direction of rotation using arrow on bell housing. • Three phase motors can run in reverse due to incorrect phase rotation. • Single phase motors can run in reverse due to incorrect internal connection after rewinding. • If rotation is incorrect check that the core ends have not unscrewed. • Check the vibrator barrel for wear or fine cracks that allow loss of oil or the ingress of moisture. <p>Flexible shaft is not rotating</p> <ul style="list-style-type: none"> • Check that the vibrator coupling is fully engaged in the drive unit bell housing • Petrol drive unit motor is running in excess of 3,000 r/min. • Petrol drive unit motor is running in excess of 3,000 r/min. • Petrol drive unit motor is running in excess of 3,000 r/min. • Outer casing or inner reinforcing spring is kinked or collapsed. • Petrol drive unit motor is running in excess of 3,000 r/min. • Core has been over greased. • Replace seal, remove core and wipe excess grease from the core with a clean cloth.
Rotor is broken Barrel is broken Core is broken	
Grease in vibrator barrel	